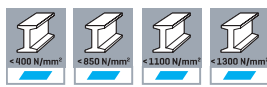


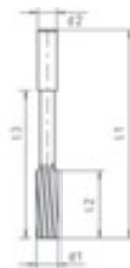
**D EU¹⁾-VHM-NC-
Maschinenreibahlen**
Linksspirale, ähnlich
DIN 8093

Einsatzbereich:
Spiralgenutete Ausführung, 8° Linksspirale, vorwiegend für Durchgangsbohrungen in alle E- und NE-Metalle geeignet.



**E EU¹⁾-Solid carbide NC-
machine reamers**
left hand spiral, similar
to DIN 8093


Range of application:
Ferrous and non-ferrous metals. Slow helix type 8° left hand spiral.



**I Alesatori a macchina NC EU¹⁾
in metallo duro integrale**
elica sinistra,
simili DIN 8093

Impiego:
Alesatori con taglienti elicoidali sinistri a 8° per fori passanti in tutti i materiali ferrosi e non ferrosi.



d1 H7 mm	d2 h6 mm	l1 mm	l2 mm	l3 mm	Z		Code 5210 Art.-Nr.
1,40	4,00	50	9	22	3	Ø 1,30 mm	0 5210001401 00
1,50	4,00	50	9	22	3	Ø 1,40 mm	0 5210001501 00
1,60	4,00	50	10	22	3	Ø 1,50 mm	0 5210001601 00
1,80	4,00	50	11	22	4	Ø 1,70 mm	0 5210001801 00
2,00	4,00	50	12	22	4	Ø 1,90 mm	0 5210002001 00
2,20	4,00	50	12	22	4	Ø 2,10 mm	0 5210002201 00
2,50	4,00	60	16	32	4	Ø 2,40 mm	0 5210002501 00
2,80	4,00	64	17	28	6	Ø 2,70 mm	0 5210002801 00
3,00	4,00	64	17	28	6	Ø 2,90 mm	0 5210003001 00
3,20	4,00	68	18	34	6	Ø 3,10 mm	0 5210003201 00
3,50	4,00	74	20	35	6	Ø 3,40 mm	0 5210003501 00
4,00	4,00	77	21	45	6	Ø 3,90 mm	0 5210004001 00
4,50	6,00	82	23	52	6	Ø 4,40 mm	0 5210004501 00
5,00	6,00	93	26	58	6	Ø 4,90 mm	0 5210005001 00
5,50	6,00	93	26	57	6	Ø 5,30 mm	0 5210005501 00
6,00	6,00	93	26	57	6	Ø 5,80 mm	0 5210006001 00
6,50	6,00	101	28	65	6	Ø 6,30 mm	0 5210006501 00
7,00	8,00	109	31	73	6	Ø 6,80 mm	0 5210007001 00
7,50	8,00	109	31	73	6	Ø 7,30 mm	0 5210007501 00
8,00	8,00	117	33	81	6	Ø 7,80 mm	0 5210008001 00
8,50	10,00	117	33	81	6	Ø 8,30 mm	0 5210008501 00
9,00	10,00	125	36	85	6	Ø 8,80 mm	0 5210009001 00
9,50	10,00	125	36	85	6	Ø 9,30 mm	0 5210009501 00
10,00	10,00	133	38	93	6	Ø 9,80 mm	0 5210010001 00
10,50	10,00	133	38	93	6	Ø 10,30 mm	0 5210010501 00
11,00	10,00	142	41	102	6	Ø 10,80 mm	0 5210011001 00
11,50	10,00	142	41	102	6	Ø 11,30 mm	0 5210011501 00
12,00	10,00	151	44	111	6	Ø 11,80 mm	0 5210012001 00
14,00	14,00	160	47	114	8	Ø 13,80 mm	0 5210014001 00
16,00	14,00	170	52	124	8	Ø 15,80 mm	0 5210016001 00
18,00	14,00	182	56	136	8	Ø 17,80 mm	0 5210018001 00
20,00	16,00	195	60	147	8	Ø 19,80 mm	0 5210020001 00

¹⁾ Ausführung in extrem ungleicher Teilung. / Execution in extremely non-uniform pitch. / Esecuzione con divisione molto irregolare.

²⁾ ganzzahliger Schaftdurchmesser / nominal shank / diam. codolo nominale

Ø 1,40–12,00 VHM / solid carbide / metallo duro integrale

Ø 14,00–20,00 nur VHM-Kopf / only solid carbide cutting part / parte taglienti metallo duro integrale